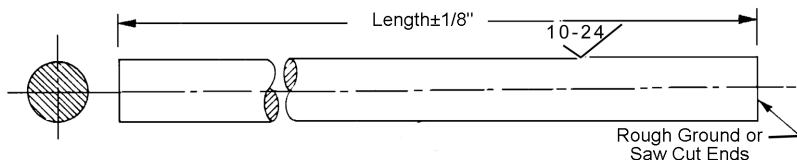


# STAINLESS GROUND SHAFTS

DIAMETER	MATERIAL
1/32" TO 1-1/4"	303 STAINLESS STEEL ROCKWELL B75-90



STOCK NO.	FRACT. DIA. (Ref.)*	ACTUAL DIA.	DIA. TOL. +.0000	L
S1-1	1/32	.0313	-.0002	12
S1-39		.0317	-.0002	12
S1-84	3/64	.0467	-.0002	12
S1-85	1/16	.0548	-.0002	12
S1-40		.0622	-.0002	12
S1-2		.0626	-.0002	12
S1-41		.0630	-.0002	12
S1-36	5/64	.0778	-.0002	12
S1-3		.0778	-.0002	14
S1-38		.0781	-.0002	12
S1-4		.0781	-.0002	14
S1-42	3/32	.0786	-.0002	12
S1-37		.0934	-.0002	12
S1-5		.0934	-.0002	18
S1-30		.0938	-.0002	12
S1-6	1/8	.0938	-.0002	18
S1-43		.0942	-.0002	12
S1-8	1/8	.1247	-.0002	24
S1-9		.1250	-.0002	24
S1-31		.1251	-.0002	12
S1-7		.1251	-.0002	24
S1-44	5/32	.1255	-.0002	24
S1-45		.1559	-.0002	24
S1-10		.1562	-.0002	24
S1-46		.1567	-.0002	24
S1-11	3/16	.1872	-.0002	24
S1-12		.1875	-.0002	24
S1-47		.1880	-.0002	24
S1-48	7/32	.2184	-.0002	24
S1-13		.2187	-.0002	24
S1-49		.2192	-.0002	24
S1-72	1/4	.2490	-.0003	36
S1-73		.2495	-.0003	36
S1-14		.2497	-.0002	24
S1-50		.2497	-.0002	36
S1-15		.2500	-.0002	24
S1-51		.2500	-.0002	36
S1-52		.2505	-.0002	36

STOCK NO.	FRACT. DIA. (Ref.)*	ACTUAL DIA.	DIA. TOL. +.0000	L
S1-16	5/16	.3122	-.0002	24
S1-17		.3125	-.0002	24
S1-53		.3130	-.0002	24
S1-74	3/8	.3740	-.0003	36
S1-75		.3745	-.0003	36
S1-33		.3747	-.0002	16
S1-18		.3747	-.0002	36
S1-32		.3750	-.0002	16
S1-19		.3750	-.0002	36
S1-54	1/2	.3755	-.0002	36
S1-76		.4990	-.0005	36
S1-77		.4995	-.0005	36
S1-35		.4997	-.0002	16
S1-20		.4997	-.0002	36
S1-34		.5000	-.0002	16
S1-21	5/8	.5000	-.0002	36
S1-55		.5005	-.0002	36
S1-22	5/8	.6247	-.0004	36
S1-56		.6250	-.0004	36
S1-57		.6255	-.0004	36
S1-78	3/4	.7490	-.0005	36
S1-79		.7495	-.0005	36
S1-23		.7497	-.0004	36
S1-58		.7500	-.0004	36
S1-59		.7505	-.0004	36
S1-80	1	.9990	-.0005	36
S1-81		.9995	-.0005	36
S1-24		.9997	-.0004	36
S1-60		1.0000	-.0004	36
S1-61		1.0005	-.0004	36
S1-82	1-1/4	1.2490	-.0005	36
S1-83		1.2495	-.0005	36
S1-25		1.2497	-.0004	36

\* Straightness: Best efforts basis up to 3/16" diameter, straightness .0004 in/in for 7/32" diameter and up.